

ODEL	HT6F-824	SERIAL NUMBER	1 2 4 8 8 2
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REFERENCE TO OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION RULES AND REGULATIONS, 29 CFR, NO 209, PART 1926, SUBPART P

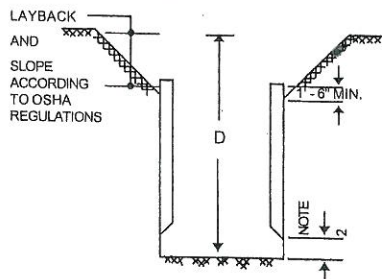
SHIELD SIZE		PSF RATING	MAXIMUM ALLOWABLE DEPTH OF CUT (FEET) D		
			SOIL TYPE TO BE EXCAVATED		
HEIGHT (FEET)	LENGTH (FEET)	MAXIMUM LATERAL EARTH PRESSURE CAPACITY AT TRENCH BOTTOM IN POUNDS PER SQUARE FOOT	TYPE A STIFF, COHESIVE SOIL. 25 PSF PER FOOT OF DEPTH.	TYPE B MEDIUM COHESIVE TO GRANULAR SOIL. 45 PSF PER FOOT OF DEPTH.	TYPE C SOFT COHESIVE TO SUBMERGED SOIL. 60 PSF PER FOOT OF DEPTH.
8	24	1080	43	24	18

LIMITATIONS IN USE OF TABLE

- TRENCH SHIELD TO BE ASSEMBLED AND INSTALLED AS SHOWN AND IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS.
- EXCAVATION 2 FEET BELOW BOTTOM OF SHIELD IS PERMITTED WHEN NO LOSS OF SOIL FROM BEHIND OR BELOW THE BOTTOM OF SHIELD IS ENCOUNTERED. SEE PARAGRAPH 1926.652 (e)(2)(i) THE COMPETENT PERSON SHALL MAKE THE DETERMINATION FOR COMPLIANCE. SUDDEN SHIFTING OF THE SHIELD VERTICALLY SHALL BE AVOIDED.
- CONSULT MANUFACTURER WHEN RESTRICTION ON NOTE 2 IS NOT MET.
- ADDITIONAL SHIELDS MAY BE STACKED WITH NO PENALTY IN DEPTH OF CUT AS LONG AS THE RATING OF THE BOTTOM SHIELD IS NOT EXCEEDED.
- DEPTHS OF CUTS SHOWN ARE BASED ON EXAMPLES OF VARIOUS SOIL CONDITIONS. VERIFY ACTUAL SOIL PRESSURES PRIOR TO EACH USE.
- ANY MODIFICATIONS OR ALTERATIONS NOT ALLOWED UNLESS APPROVED IN WRITING BY EFFICIENCY PRODUCTION, INC.
- EXCAVATIONS OPEN FOR PERIODS EXCEEDING 24 HOURS REQUIRE CAREFUL MONITORING OF CHANGING SOIL CONDITIONS AND/OR DEWATERING SYSTEMS. FOR INSTANCE, IF THE BACKFILL CHANGES FROM FREE DRAINING TO A WATER TABLE AT THE TOP OF THE SHIELD, THE LATERAL PRESSURES MAY DOUBLE IN MAGNITUDE. A CHANGE FROM "WET" TO "FULLY SATURATED" MAY INCREASE LATERAL PRESSURES 30%. EXCAVATIONS OPEN FOR PERIODS EXCEEDING 5 DAYS MAY EXPERIENCE "LOSS OF COHESION" DUE TO CHANGES IN MOISTURE CONTENT, OXIDATION, TENSION CRACKS, ETC.

CONTINUED ON REVERSE SIDE

DESCRIPTION	DESCRIPTION	DESCRIPTION
Clay, silty clay, sandy clay, clay loam, unconfined compressive strength of 1.5 tons per square foot or greater. (see note 8 on reverse side)	Clay with unconfined compressive strength greater than .5 TSF but less than 1.5 TSF, cohesionless gravel, silt, silt loam or sandy loam. (see note 9 on reverse side)	Clay with unconfined compressive strength less than .5 TSF submerged sand, clay or fractured rock that is not stable. (see note 10 on reverse side)



CERTIFIED BY:

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SEP. 20, 2002

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MANUFACTURED UNDER ONE OR MORE OF THE FOLLOWING U.S. PATENT NUMBERS;
4,090,365-4,114,383-4,259,028
ONE OR MORE OF THE FOLLOWING CANADIAN PATENT NUMBERS: 1,062,683-1,062,684

USE THIS PRODUCT ONLY IN ACCORDANCE WITH APPLICABLE
FEDERAL, STATE, OR LOCAL LAWS

Any use of this product not specifically described on this certificate could cause cave-in, collapse, or structural failure resulting in death or serious injury.



EFFICIENCY PRODUCTION, INC. MASON, MI 48854 P11 (800) 552-8800

- NOT TYPE A IF FISSURED, SUBJECT TO VIBRATION, PREVIOUSLY DISTURBED OR PART OF A SLOPED LAYERED SYSTEM WHERE LAYERS DIP INTO EXCAVATION ON A SLOPE OF FOUR HORIZONTAL TO ONE VERTICAL (4H:1V) OR GREATER.
- PREVIOUSLY DISTURBED SOILS MAY BE TYPE B UNLESS THEY WOULD BE CLASSIFIED AS TYPE C. SOIL THAT MEETS REQUIREMENTS OF TYPE A WHERE LAYERS DIP INTO THE EXCAVATION ON A SLOPE LESS STEEP THAN FOUR HORIZONTAL TO ONE VERTICAL (4H:1V) ARE TYPE B BUT ON IF MATERIAL WOULD OTHERWISE BE CLASSIFIED AS TYPE B.
- SOIL IN A SLOPED LAYERED SYSTEM WHERE LAYERS DIP INTO THE EXCAVATION ON A SLOPE OF FOUR HORIZONTAL TO ONE VERTICAL (4H:1V) STEEPER MAY BE TYPE C. SUBMERGED SOIL IS MATERIAL WITH WATER FREELY SEEPING AND ENTERING THE TRENCH, BUT ONLY PART OF THE (AND PUMPING THE TRENCH. SUCH SEVERE CONDITIONS WOULD REQUIRE DEWATERING OR SEALING FOUR SIDES OF THE EXCAVATION. SURE. CONSULT THE MANUFACTURER FOR PRESSURES EXCEEDING TABULATED VALUES.
- ANY USE OF A TRENCH SHIELD WITHOUT EFFICIENCY SPREADERS AND PINS OR EQUAL WILL VOID THE TABULATED DATA AND WARRANTY.
- SHIELD WAS DESIGNED TO BE USED WITHOUT PLATES EXTENDING BELOW, ABOVE, OR NEXT TO IT. ANY USE OF SUCH PLATES OR PANELS MA THE TABULATED DATA, AND MAY REQUIRE SITE SPECIFIC ENGINEERING.
- TRENCH SHIELDS ARE DESIGNED TO BE PUSHED TO GRADE IF NECESSARY. AS NOTED BELOW, ANY UNNECESSARY ABUSE BY THE EXCAVATOR AND OR OPERATOR (SUCH AS POUNDING WITH THE BUCKET) WILL VOID THE TABULATED DATA AS WELL AS THE WARRANTY.
- AN EXCAVATOR SHALL BE RATED TO HANDLE 1 1/2 TIMES THE WEIGHT OF THE SHIELD AND SPREADERS (ACCORDING TO THE MANUFACTURER LIFTING CAPACITY CHART FOR THAT MACHINE) AT GRADE AND AT A RADIUS OF 20' FROM THE CENTER OF THE EXCAVATOR.
- CONDITION OF SHIELD, SPREADER PIPES, AND SPREADER PINS MUST BE CHECKED/INSPECTED FOR SERVICEABILITY BY THE COMPETENT PERSON PRIOR TO EACH USE. PSF RATING IS NOT VALID IF THERE IS ANY VISIBLE DAMAGE TO, OR REPAIRS MADE TO THE SHIELD THAT HAVE NOT BEEN DOCUMENTED AND CERTIFIED BY A REGISTERED PROFESSIONAL ENGINEER.

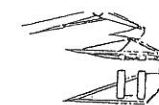
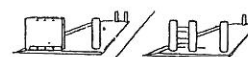
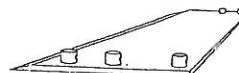
Assembly

Lay side panel flat on ground with collar sockets up ...

Place spreader pipe and/or plate onto collars or into brackets and pin in place. Secure pins with keepers.

Lower second sidewall onto spreaders and pin.

Stand trench shield in upright position and prepare for installation.



Mud Plate Spreader System

5 Pipe Spreader System

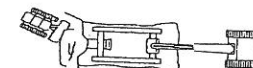
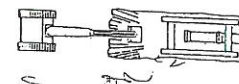
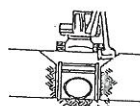
4 Pipe Spreader System

Using a trench shield in stable soil

Excavate to grade just slightly wider than the trench shield. Dig walls vertical to minimum of 18" below the top of the shield. Slope soil above shield according to OSHA regulations. Install shield in trench.

Excavate in front of the trench shield

Pull shield forward by front top spreader pipe or with pulling eyes. (pulling eyes shall be used with spreaders wider than 72" or when soil pressure is severe enough to cause spreader to deflect).



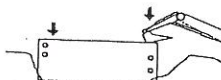
Using a shield in unstable soil

Excavate until soil begins to crumble beyond desired trench width. Place shield on line of excavation.

Press down on corners to push shield down to grade

Pull shield forward and up on appropriate angle.

Excavate soil within the shield & repeat previous process.



Using shields for patchwork, repairs or tie-ins

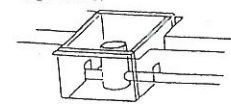
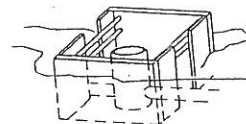
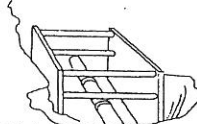
- Center shield over work area.
- Lay soil at ends back according to OSHA regulations or use manufacturer's designed end plates to protect from cave-ins.

Manhole box with corner end plates

Corner end plates help prevent loose material from running into the end of the shield. Soil at ends should be sloped according to OSHA regulations.

Using 4-sided shields

When using shields as protection during manhole assembly work, insure that proper end panels are used, or lay soil at the ends back according to OSHA regulations.



- This material is intended to provide basic assembly and installation information only.
- Always use trench shield in accordance with applicable local, state, and federal safety laws and regulations.
- Failure to do so could cause severe injury or death.
- No deviation from the shield specifications, recommendations, and limitations is allowed without written permission.