# Kelbe Aug. '92

EFFICIENCY PRODUCTION, INC.

P.O. BOX 24126-LANSING, MI 48909 PHONE 517-349-4620

EFFICIENCY TRENCH SHIFLD

MODEL

812 XLD-F

SERIAL NUMBER

107221

REFERENCE TO OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION RULES AND REGULATIONS, VOL. 54, NO. 209, 10-31-89, PART 1926, SUBPART P

SHIELD SIZE		PSF RATING MAXIMUM ALLOWABLE DEPTH OF CUT (F			OF CUT (FEET)
			SOIL TYPE TO BE EXCAVATED		
HEIGHT (FEET)	LENGTH (FEET)	MAXIMUM LATERAL EARTH PRESSURE CAPACITY AT TRENCH BOTTOM IN POUNDS PER SQUARE FOOT	TYPE A Stiff, cohesive soil. 25 PSF per foot of depth.	TYPE B Medium cohesive to granular soil, 45 PSF per foot of depth.	TYPE C Soft cohesive to submerged soil. 60 PSF per foot of depth.
8.	12*	1530#	61'	34	26'

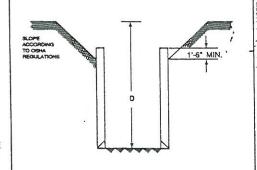
## LIMITATIONS IN USE OF TABLE

- 1. TRENCH SHIELD TO BE ASSEMBLED AND INSTALLED AS SHOWN AND IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS.
- 2.: BANK ABOVE TOP OF SHIELD TO BE LAID BACK ACCORDING TO OSHA REGULATIONS.
- CONSULT MANUFACTURER WHEN BOTTOM OF SHIELD IS NOT AT TRENCH BOTTOM.
- 4. ADDITIONAL SHIELDS MAY BE STACKED WITH NO PENALTY IN DEPTH OF CUT.
- 5. DEPTHS OF CUTS SHOWN ARE BASED ON EXAMPLES OF VARIOUS SOIL CONDITIONS, VERIFY ACTUAL SOIL PRESSURES PRIOR TO EACH USE.
- 6. ANY MODIFICATIONS OR ALTERATIONS NOT ALLOWED UNLESS APPROVED IN WRITING BY EFFICIENCY PRODUCTION, INC.
- 7. DEPTH CERTIFICATION IS BASED ON SHORT TERM EXPOSURE WITH EXCAVATION OPEN A PERIOD OF TIME EQUAL TO 24 HOURS OR LESS, CONSULT THE MANUFACTURER SHOULD LONG TERM EXPOSURE BE REQUIRED.

#### DESCRIPTION Clay, sitty day, sandy day, day loam, unconfined compressive

strength of 1.5 tons per square loot or greater. (See note 8 on reverse side). side).

DESCRIPTION DESCRIPTION Clay with unconfined Clay with unconfined compressive strength compressive strength greater than .5 TSF but less than .5 TSF, ess than 1.5 TSF. submerged sand, day or chesionless gravel, silt, fractured rock that is not silt loam or sandy loam, stable. (See Note 9 on reverse (See Note 10 on reverse side).





### CERTIFIED BY:

McCLURG & ASSOCIATES, INC. CONSULTING ENGINEERS FEBRUARY 15, 1991

01991 EFFICIENCY PRODUCTION, INC. ALL RIGHTS RESERVED

MANUFACTURED UNDER ONE OR MORE OF THE FOLLOWING U.S. PATENT NUMBERS: 4,090,365-4,114,383-4,259,028 ONE OR MORE OF THE FOLLOWING CANADIAN PATENT NUMBERS: 1,082,683-1,082,684

USE THIS PRODUCT ONLY IN ACCORDANCE WITH APPLICABLE FEDERAL, STATE, OR LOCAL LAWS

Not Type A If fissured, subject to vibration, previously disturbed or part of a sloped layered system where layers dip into excavation on a slope of four horizontal to one vertical (4H:1V) or greater.

Previously disturbed soits may be Type B unless they would be classed as Type C. Soil that meets requirements of Type A, but is subject to vibration or fissured may be Type B. Dry rock that is not stable or soil that is part of a sloped, layered system where layers dip into the excavation on a slope less steep then four horizontal to one vertical (4H:1V) are Type B II material would otherwise be classified as Type B.

10. Soil in a sloped layered system where layers dip into the excavation on a slope of four horizontal to one vertical (4H:1V) or steeper may be Type C. Submerged soil is material with water freely seeping and entering the trench, but only part of the depth of the retained soil is submerged. Conditions more severs would require dewatering or sealing four sides of the excavation and pumping the tranch. Such severe conditions would require the services of a soils engineer to establish the design pressure. Consult the manufacturer for pressures exceeding tabulated values.

#### Assembly

sockets up . . .

Lay side panel flat on ground with collar. Place spreader pipe and/or plate onto collars. or into brackets and pin in place. Secure pins with keepers. A minimum of 2 spreader units are required at each end of trench shield.



Lower second sidewall onto spreaders and pin.

- complete this is



Stand trench shield in upright position and prepare for installation.



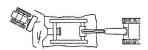
Using a trench shield in stable soil Excavate to grade just slightly wider than the trench shield. Dig walls vertical to a minimum of 18" below the too of the shield. Slope soil above shield accordng to OSHA regulations. Install shield in trench.



Excavate in front of the trench shield.

Pull shield forward by front top spreader pipe

(Pulling eyes should be used with spreaders wider than 72° or when soil pressure is severe enough to cause spreader to deflect).

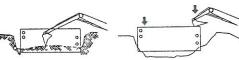


Using a shield in unstable soil Excavate until soil begins to crumble

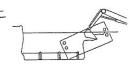
beyond desired trench width. Place shield on line of excavation.

Press down on corners to push shield down to grade. Pull shield forward and up on appropriate angle.

Excavate soil within the shield and repeat previous process.







Using shields for patchwork, repairs, or tle-ins

- · Center shield over work area.
- · Lay soil at ends back according to OSHA regulations or use manufacturer's designed end plates to protect from cave-ins.

Manhole box with corner end plates Corner end plates help prevent loose material from running into the end of the shield. Soil at ends should be sloped according to OSHA regulations.





When using shields as protection during

manhole assembly work, insure that proper

end panels are used, or lay soil at the ends

Using 4-sided shields

This material is intended to provide basic assembly and installation information only.

Any use of this product not specifically described on this certification could cause cave-in,